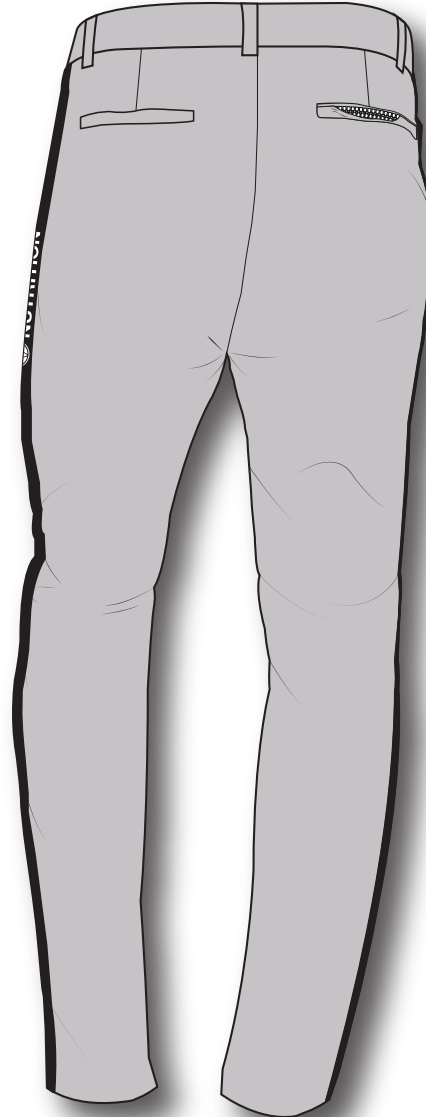
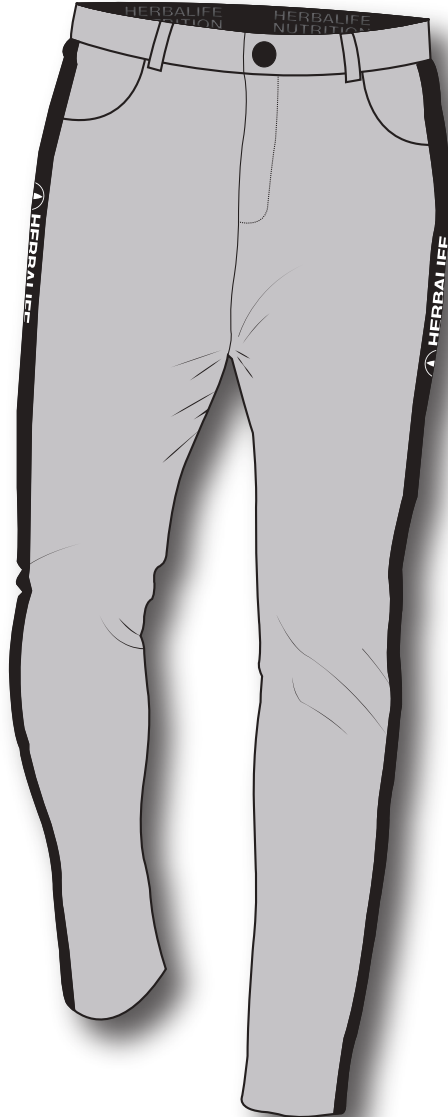
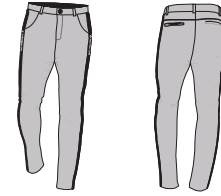


# Spring 2020



Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
Product Category	Men's Knit Bottoms	Date Modified	2/21/2018
Description	Men's performance chino's with hidden zip pockets and screen printed logos		

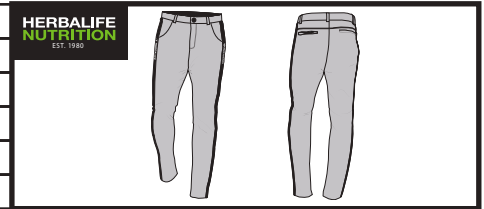
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NUTRITION  
EST. 1980



# Spring 2020

# Specification Sheets **FIDM**

<b>Style #</b>	#MM-HL21	<b>Theme</b>	Limitless
<b>Style Name</b>	Limitless Pants	<b>Designer</b>	Marty McKenna
<b>Sample Size</b>	34X34	<b>Delivery Date</b>	2/1/2020
<b>Size Range</b>	28"- 40" W 28",30",32",34"	<b>Date Created</b>	12/5/2018
<b>Product Category</b>	Men's Knit Bottoms	<b>Date Modified</b>	2/21/2018
<b>Description</b>	Men's performance chino's with hidden zip pockets and screen printed logos		



#	Measurement	Flat Measurements	Tolerance	Original	Actual	PP
1	Inseam		1/4	34	34	34
2	Outseam		1/4	39	42	40
3	Front Rise		3/8	11	11 1/2	11 1/2
4	Waistband Depth (Seam to Seam)		1/8	1 1/2	1 1/2	1 1/2
5	Front Waistband Width		1/4	17 3/4	17 3/4	17 3/4
6	High Hip Width (4 1/2 in below Waistband)		1	20	19 1/4	17 3/4
7	Low Hip Width (7 1/2 in below Waistband)		1	20	20	18
8	Thigh Width		1/2	10 1/4	12 1/2	10 1/2
9	Knee Width (19 1/2 in below Waistband)		1/2	8 1/4	9 1/2	8 1/4
10	Back Rise		3/8	13 1/2	14	13 1/2
11	Leg Opening		3/8	7 1/4	9	5
12	Side Stripe Width		1/4	2 1/2	2	2
13	Back Pocket Height		1/4	3/4	5/8	5/8
14	Back Pocket Width		1/4	5 1/4	5	5
15	Back Pocket Bag Height (Seam to Seam)		1/8	7 1/2	7 1/2	7 1/2
16	Back Pocket Bag Width (Seam to Seam)		1/4	6	6	6
17	Dart Placement from Center Back		1/4	4 3/8	4 3/8	4 3/8
18	Pocket Depth at Side (Edge to Edge)		1/4	3	2 7/8	3
19	Pocket Width at Waistband (Edge to Edge)		1/4	4 1/4	4 3/8	4 3/8
20	Pocket Bag Depth at Side (Seam to Seam)		1/4	4	4	4
21	Pocket Bag Width (Seam to Seam)		1/4	6	6	6
22	Pocket Bag Height		1/4	9	9	9
23	Fly Width		1/8	1 1/4	1 1/2	1 1/2
24	Fly Height		1/2	5	5 1/4	5 1/4
25	Belt Loop Height		3/8	1 3/4	2 1/2	2 1/2
26	Belt Loop Width		1/8	1/2	1/2	1/2
27	Belt Loop Placement	A. Front	1/16	2 1/2	2 1/2	2 1/2
		B. Side to Front	1/4	8 3/4	8 3/4	8 3/4
		C. Side to Back	1/4	5 3/4	5 3/4	5 3/4

## Front



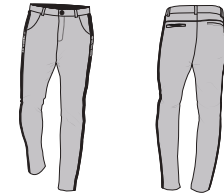
## Back



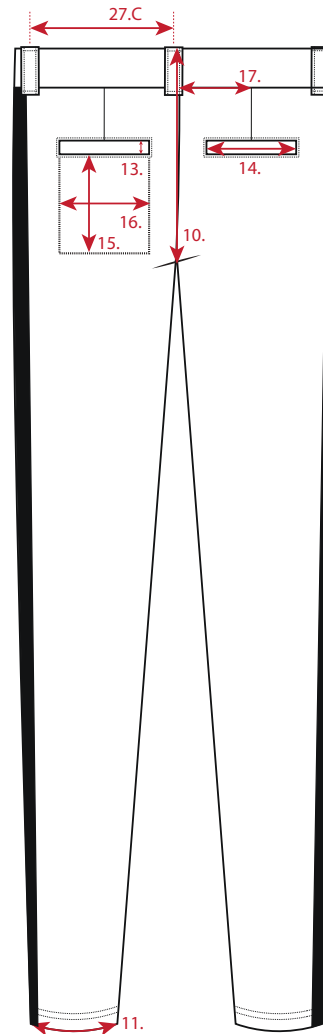
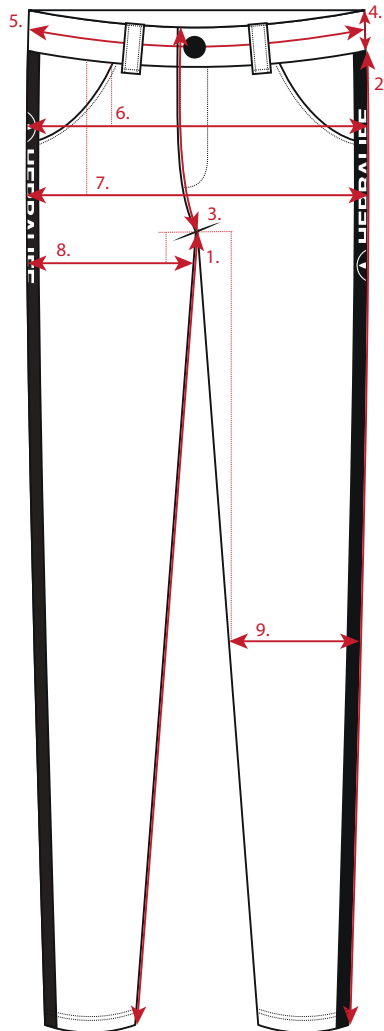
Spring 2020

Points of Measurement **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
Product Category	Men's Knit Bottoms	Date Modified	2/21/2018
Description	Men's performance chino's with hidden zip pockets and screen printed logos		



### Front/Back

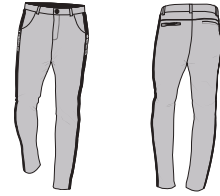


Spring 2020

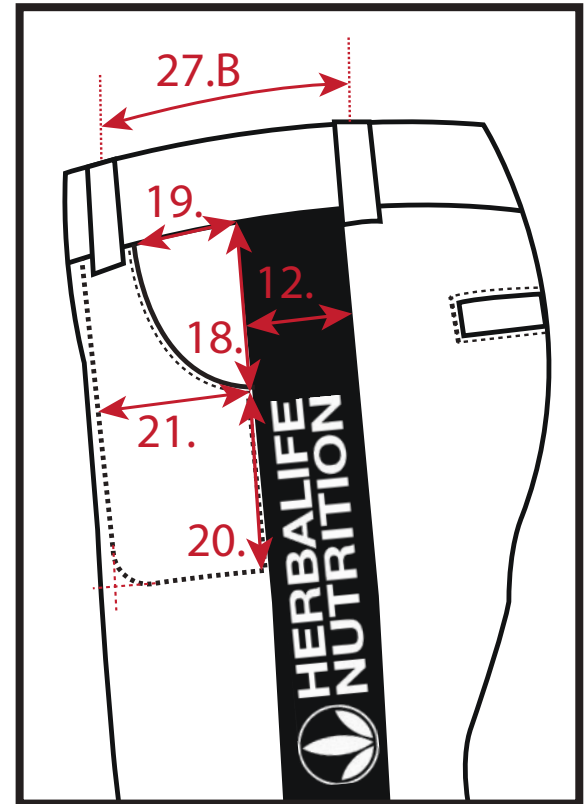
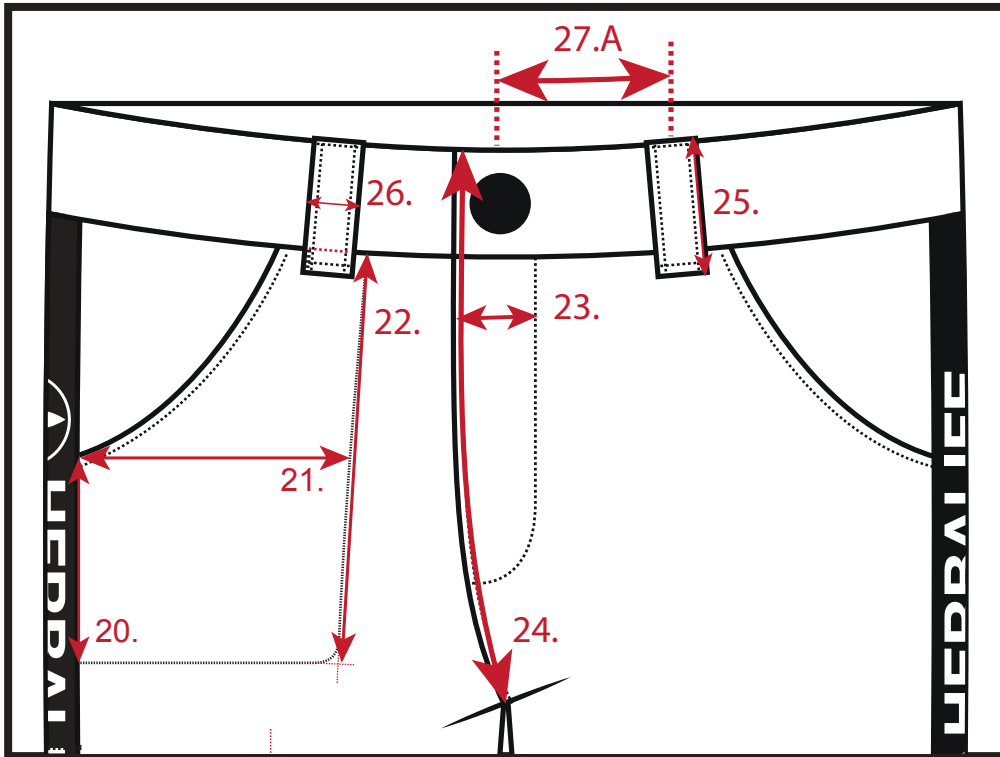
Points of Measurement **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
Product Category	Men's Knit Bottoms	Date Modified	2/21/2018
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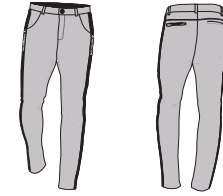
### Details



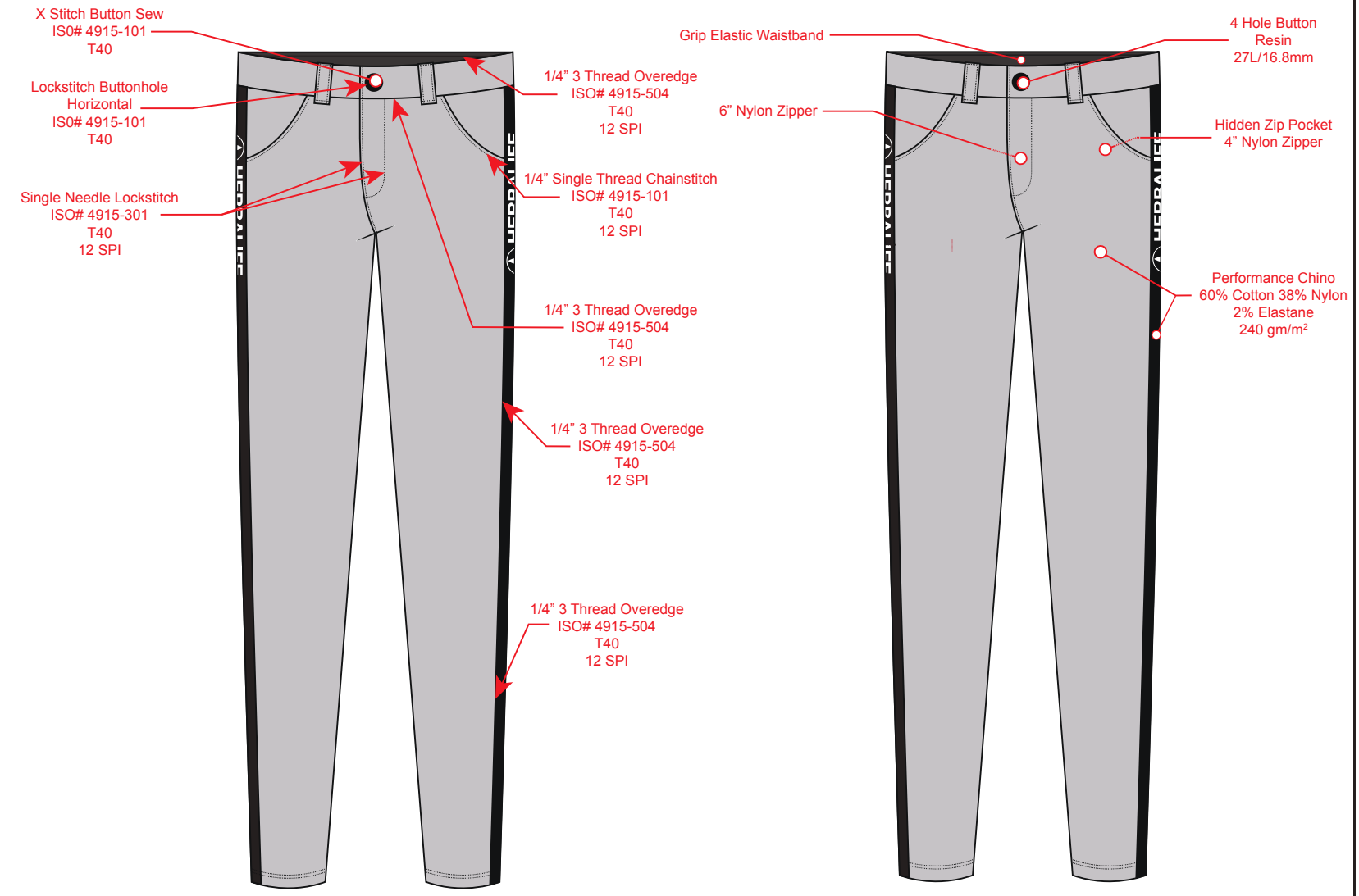
Spring 2020

Construction Details **FIDM**

<b>Style #</b>	#MM-HL21	<b>Theme</b>	Limitless
<b>Style Name</b>	Limitless Pants	<b>Designer</b>	Marty McKenna
<b>Sample Size</b>	34X34	<b>Delivery Date</b>	2/1/2020
<b>Size Range</b>	28" - 40" W 28",30",32",34"	<b>Date Created</b>	12/5/2018
<b>Product Category</b>	Men's Knit Bottoms	<b>Date Modified</b>	2/21/2018
<b>Description</b>	Men's performance chino's with hidden zip pockets and screen printed logos		



**Front**



Spring 2020

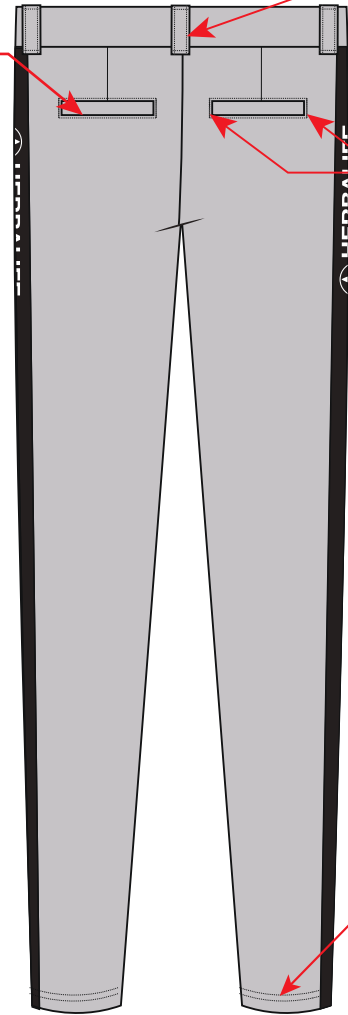
Construction Details **FIDM**

<b>Style #</b>	#MM-HL21	<b>Theme</b>	Limitless
<b>Style Name</b>	Limitless Pants	<b>Designer</b>	Marty McKenna
<b>Sample Size</b>	34X34	<b>Delivery Date</b>	2/1/2020
<b>Size Range</b>	28" - 40" W 28",30",32",34"	<b>Date Created</b>	12/5/2018
<b>Product Category</b>	Men's Knit Bottoms	<b>Date Modified</b>	2/21/2018
<b>Description</b>	Men's performance chino's with hidden zip pockets and screen printed logos		



**Back**

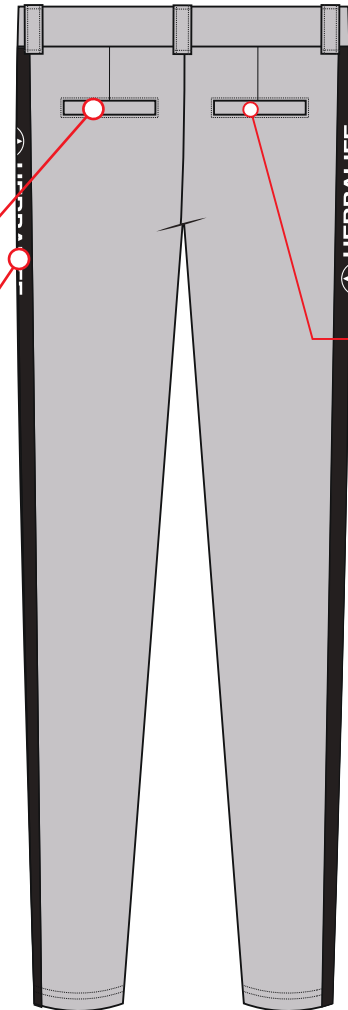
1/4" 3 Thread Overedge  
ISO# 4915-504  
T40  
12 SPI



2 Needle Bottom Coverstitch  
ISO# 4915-101  
T40  
12 SPI  
Bartack  
ISO# 4915-101  
T40  
12 SPI

Welt Pocket  
Herbalife Nutrition Logo  
Heat Transfer

1/4" 2 Needle Bottom Coverstitch  
ISO# 4915-406  
T40  
12 SPI



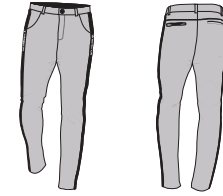
Welt Pocket  
with Hidden  
Back Pocket

Spring 2020

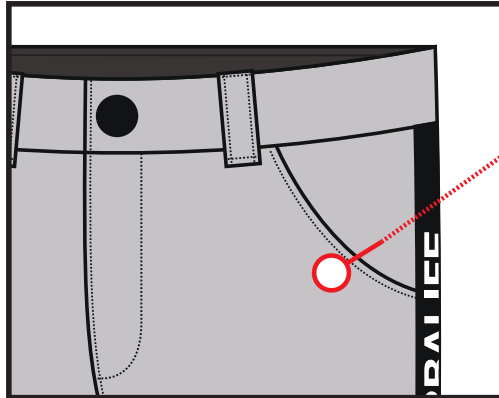
Construction Details **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
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### Hidden Front Pocket Details



Hidden Zip Pocket  
4" Nylon Zipper

FOLD

1/4" Single Needle Lockstitch  
ISO# 4915-301

T40  
12 SPI

4" Nylon  
Zipper

Hidden  
Pocket Bag

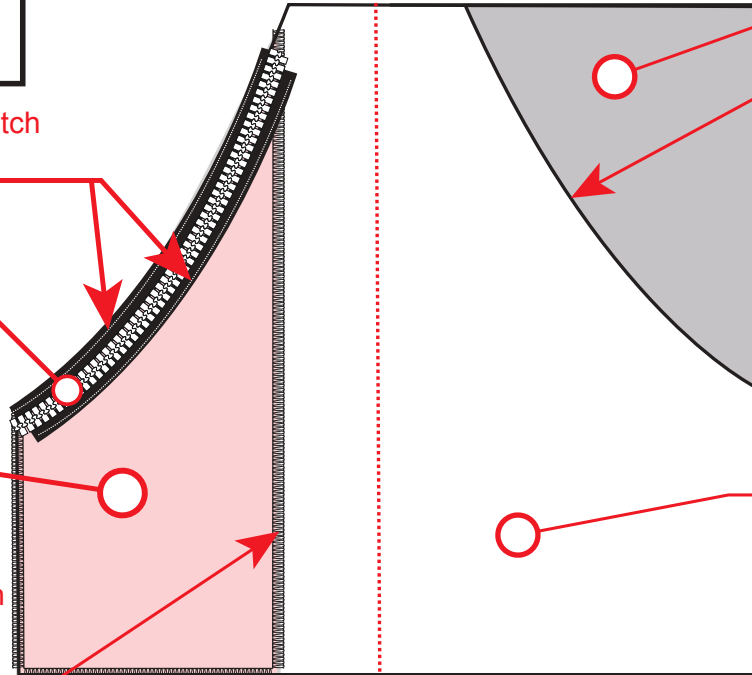
1/4" 2 Needle Chainstitch  
with Cover Tread  
ISO# 4915-408

T40  
12 SPI

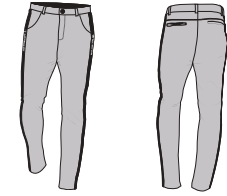
Side Front

1/4" 3 Thread Overedge  
ISO# 4915-504  
T40  
12 SPI

Pocket Lining  
Jersey  
85% Polyester  
15% Spandex  
163 gm/m<sup>2</sup>

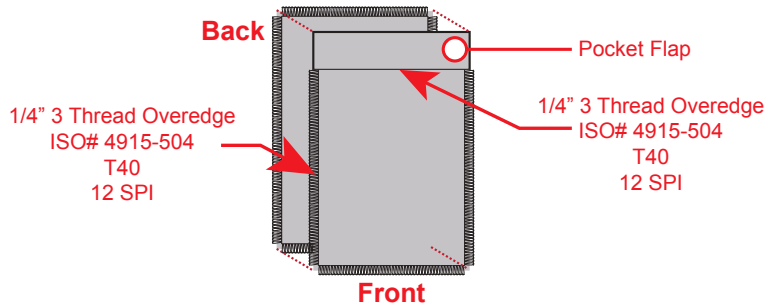


<b>Style #</b>	#MM-HL21	<b>Theme</b>	Limitless
<b>Style Name</b>	Limitless Pants	<b>Designer</b>	Marty McKenna
<b>Sample Size</b>	34X34	<b>Delivery Date</b>	2/1/2020
<b>Size Range</b>	28" - 40" W 28",30",32",34"	<b>Date Created</b>	12/5/2018
<b>Product Category</b>	Men's Knit Bottoms	<b>Date Modified</b>	2/21/2018
<b>Description</b>	Men's performance chino's with hidden zip pockets and screen printed logos		

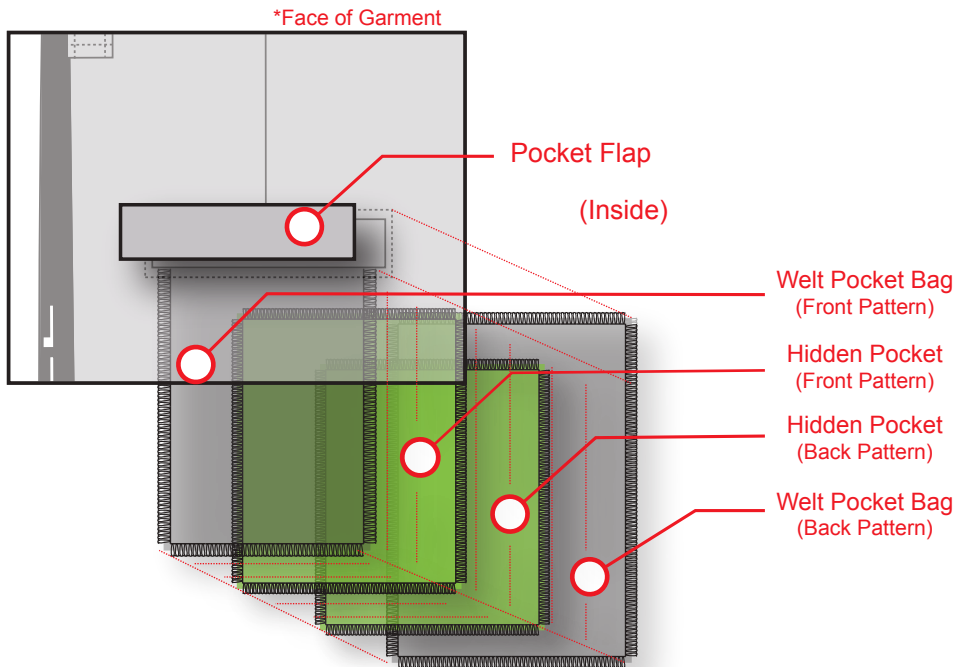
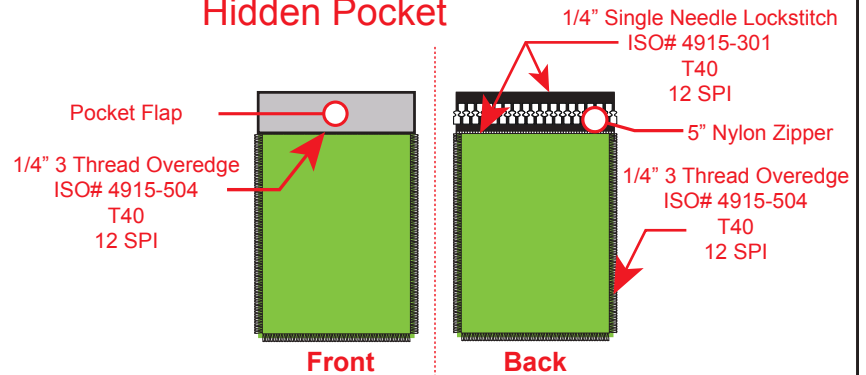


### Hidden Back Pocket Details

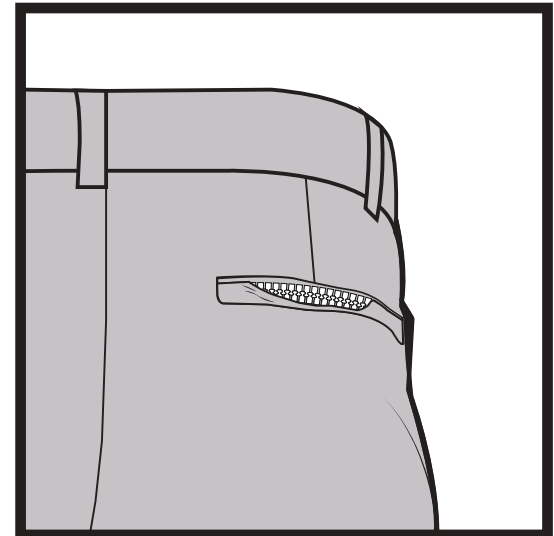
#### Welt Pocket Bag



#### Hidden Pocket



Opens at top

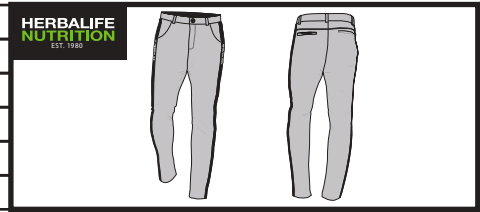




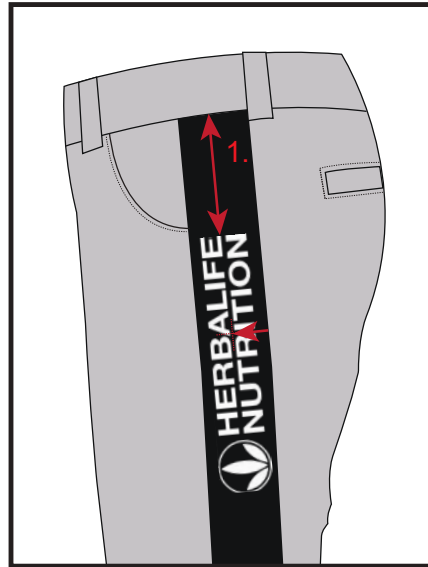
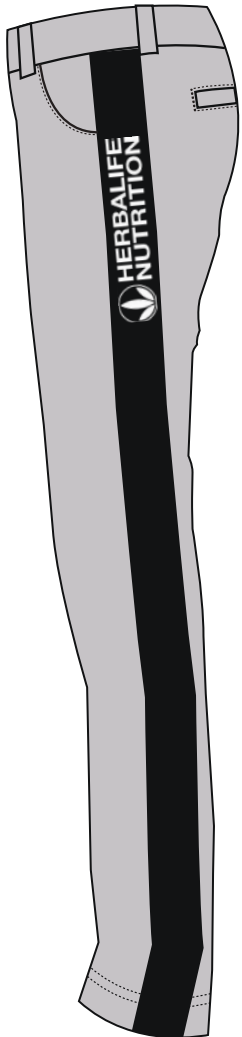
Spring 2020

Graphic Placement **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
Product Category	Men's Knit Bottoms	Date Modified	2/21/2018
Description	Men's performance chino's with hidden zip pockets and screen printed logos		



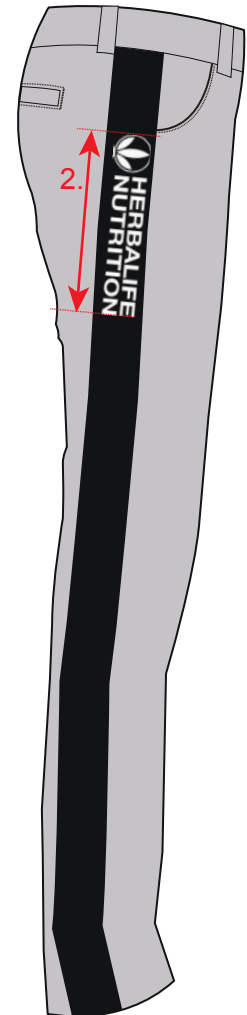
**Logo Centered in Side Stripe**



**Left**



**Right**



#	Measurement	PP
1	Length from Waistband Joining Seam	3
2	Logo Width	7 1/2

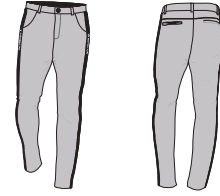


Spring 2020

Label Placement **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
Product Category	Men's Knit Bottoms	Date Modified	2/21/2018
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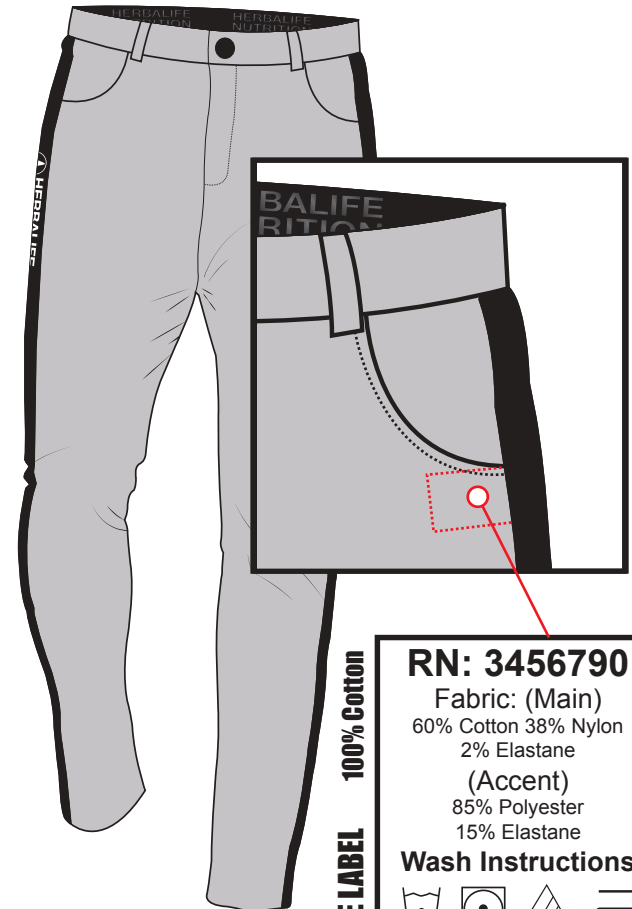
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2 in

## Specifications

- **100% Cotton Tag**
- **Label Width: 2"**
- **Color: Herbalife 15-0545 TCX**
- **Sewn into waistband joining seam at center back**



Care label sewn inside garment below left pocket opening

**CARE LABEL** 100% Cotton

**RN: 3456790**

Fabric: (Main)  
60% Cotton 38% Nylon  
2% Elastane  
(Accent)  
85% Polyester  
15% Elastane

**Wash Instructions**



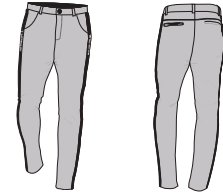
**Made in China**

Spring 2020

Fit Session **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
Product Category	Men's Knit Bottoms	Date Modified	2/21/2018
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### Pictures



Front



Left Side



Right Side



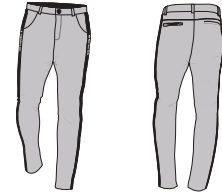
Back

Spring 2020

Fit Session **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
Product Category	Men's Knit Bottoms	Date Modified	2/21/2018
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Notes



Front



Back

\*2nd Sample Requested

Raise Back  
Drop 1/2"

Decrease Thigh  
Width 2"

Taper Leg

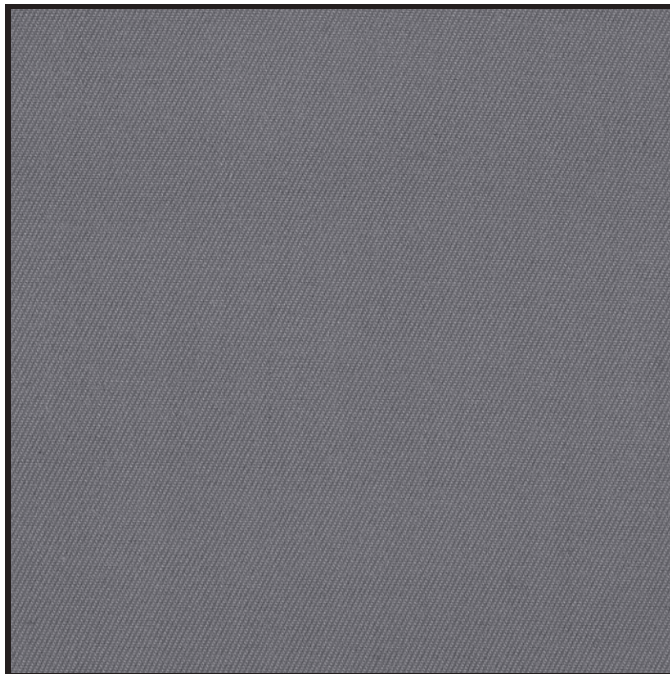
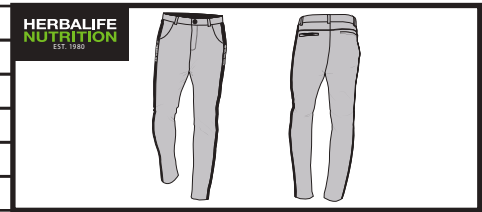
Decrease Leg  
Opening 4"

Shorten Length  
1"

Spring 2020

Fabric Details **FIDM**

<b>Style #</b>	#MM-HL21	<b>Theme</b>	Limitless
<b>Style Name</b>	Limitless Pants	<b>Designer</b>	Marty McKenna
<b>Sample Size</b>	34X34	<b>Delivery Date</b>	2/1/2020
<b>Size Range</b>	28" - 40" W 28",30",32",34"	<b>Date Created</b>	12/5/2018
<b>Product Category</b>	Men's Knit Bottoms	<b>Date Modified</b>	2/21/2018
<b>Description</b>	Men's performance chino's with hidden zip pockets and screen printed logos		



### **Performance Chino**

60% Cotton 38% Nylon 2% Elastane  
240 gm/m<sup>2</sup>



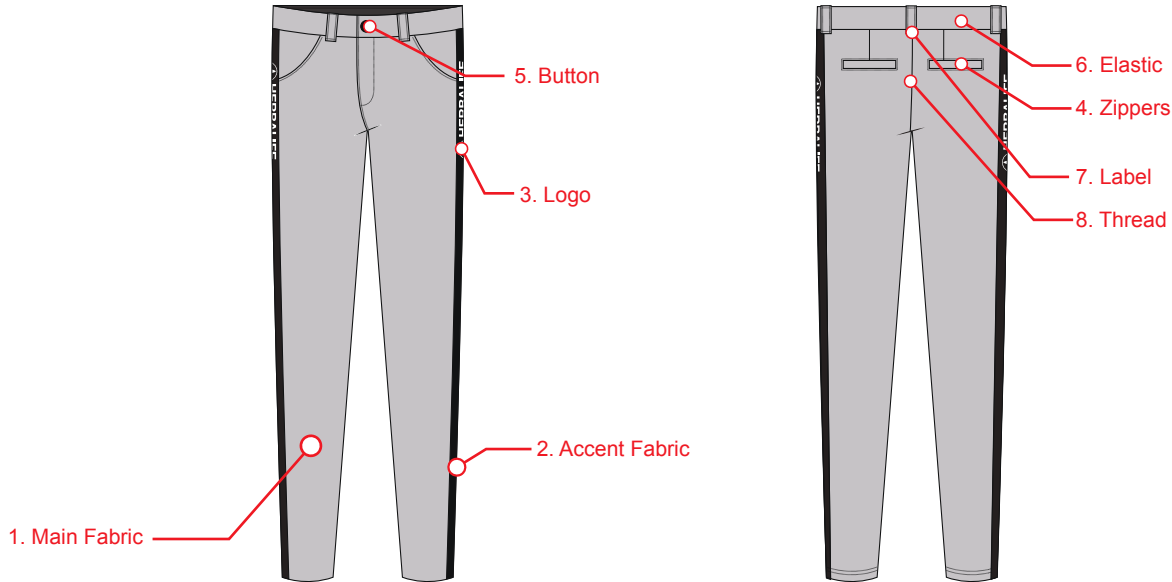
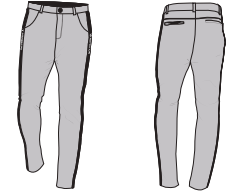
### **Jersey**

85% Polyester 15% Elastane  
163 gm/m<sup>2</sup>

# Spring 2020

# Fabric Details **FIDM**

<b>Style #</b>	#MM-HL21	<b>Theme</b>	Limitless
<b>Style Name</b>	Limitless Pants	<b>Designer</b>	Marty McKenna
<b>Sample Size</b>	34X34	<b>Delivery Date</b>	2/1/2020
<b>Size Range</b>	28" - 40" W 28",30",32",34"	<b>Date Created</b>	12/5/2018
<b>Product Category</b>	Men's Knit Bottoms	<b>Date Modified</b>	2/21/2018
<b>Description</b>	Men's performance chino's with hidden zip pockets and screen printed logos		



	1. Main Fabric		2. Accent Fabric		3. Logo		4. Zippers (All)		5. Button		6. Elastic		7. Label		8. Thread (All Over)	
	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone
<b>A</b>	Grey	Navy 19-3933 TCX	Black	Black 19-400C TCX	White	White 11-0601 TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Green	Herbalife 15-0545 TCX	Black	Black 19-400C TCX
<b>B</b>	Khaki	Khaki 14-1038 TCX	Navy	Navy 19-3933 TCX	Khaki	Khaki 14-1038 TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Green	Herbalife 15-0545 TCX	Black	Black 19-400C TCX
<b>C</b>	Navy	Warrior 19-1650 TCX	White	White 11-0601 TCX	Barbell	Barbell 14-4203 TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Green	Herbalife 15-0545 TCX	Black	Black 19-400C TCX
<b>D</b>	Red	Warrior 19-1650 TCX	Barbell	Barbell 14-4203 TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Green	Herbalife 15-0545 TCX	Black	Black 19-400C TCX
<b>E</b>	Charcoal	Charcoal 19-3933 TCX	White	White 11-0601 TCX	Navy	Navy 19-3933 TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Green	Herbalife 15-0545 TCX	Black	Black 19-400C TCX
<b>F</b>	Barbell	Barbell 14-4203 TCX	Black	Black 19-400C TCX	Navy	Navy 19-3933 TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Black	Black 19-400C TCX	Green	Herbalife 15-0545 TCX	Black	Black 19-400C TCX

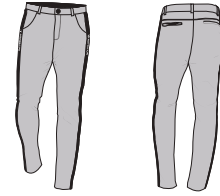


Spring 2020

Packaging **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
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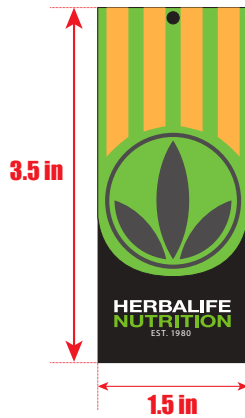
# Materials



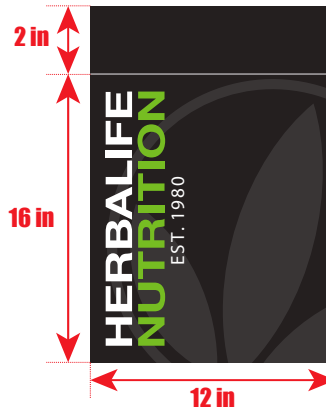
**Tag Fastener**



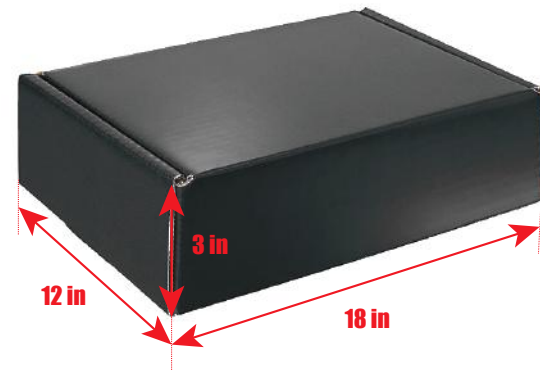
**Packaging Tape**



**Hangtag**



**Poly Bag**



**Cardboard Box**

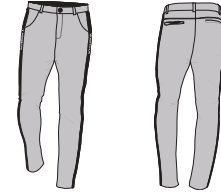


Spring 2020

Packaging **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
Product Category	Men's Knit Bottoms	Date Modified	2/21/2018
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NUTRITION  
EST. 1980

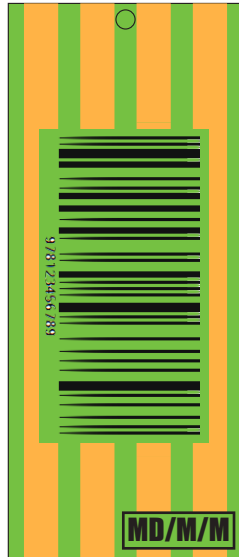


# Hangtag

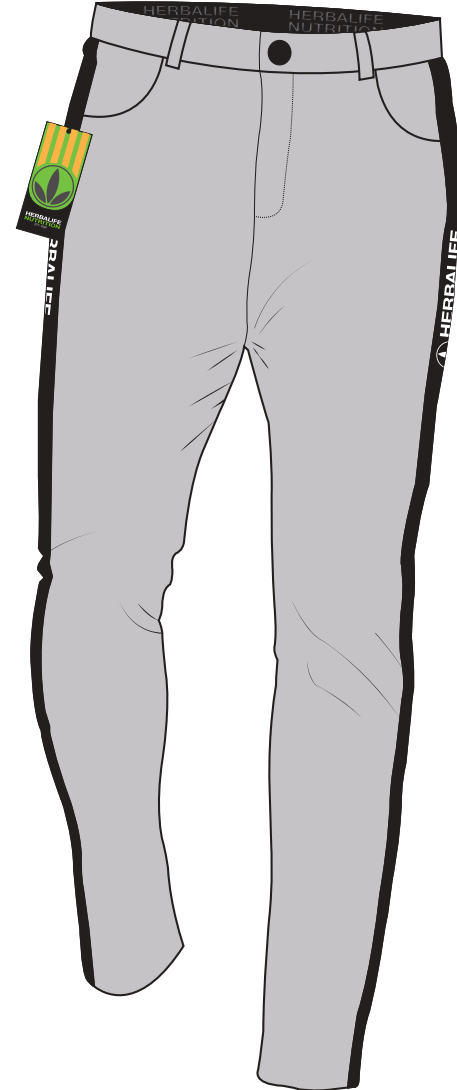
Front



Back



Open



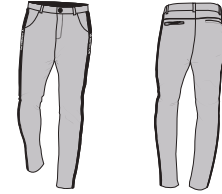
Attached on right pocket at side seam

Spring 2020

Packaging **FIDM**

Style #	#MM-HL21	Theme	Limitless
Style Name	Limitless Pants	Designer	Marty McKenna
Sample Size	34X34	Delivery Date	2/1/2020
Size Range	28" - 40" W 28",30",32",34"	Date Created	12/5/2018
Product Category	Men's Knit Bottoms	Date Modified	2/21/2018
Description	Men's performance chino's with hidden zip pockets and screen printed logos		

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# Folding Instruction



1. Lay pants flat



2. Lay the right pant leg directly over the left pant leg



3. Fold the pant legs up, matching the leg opening with the crotch seam



4. Take the waistband and fold over to match the remainder of the pant leg



6. Insert garment into poly bag face up



7. Fold over poly bag flap and seal shut



8. Insert poly bag face up into cardboard box

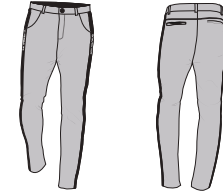


9. Tape box shut at center and on sides

Spring 2020

Bill of Materials **FIDM**

<b>Style #</b>	#MM-HL21	<b>Theme</b>	Limitless
<b>Style Name</b>	Limitless Pants	<b>Designer</b>	Marty McKenna
<b>Sample Size</b>	34X34	<b>Delivery Date</b>	2/1/2020
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<b>Description</b>	Men's performance chino's with hidden zip pockets and screen printed logos		



Material	Fiber Content	Color	Size/Width	Unit of Measure	Quantity
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**Fabric**

Performance Chino	60% Cotton 38% Nylon 2% Elastane	240 gm/m <sup>2</sup>	Barbell 14-4203 TCX	58"	YD	2
Performance Chino	60% Cotton 38% Nylon 2% Elastane	240 gm/m <sup>2</sup>	Black 19-400C TCX	58"	YD	1/4
Jersey	100% Polyester	163 gm/m <sup>2</sup>	Barbell 14-4203 TCX	58"	YD	1/2

**Trim**

4 Hole Button	Resin	Black 19-400C TCX	16.8 mm/27L	PCS	1
Grip Elastic	100% Cotton	Black 19-400C TCX	2"	YD	1
Nylon Zipper	Nylon	Black 19-400C TCX	4"	PCS	1
Nylon Zipper	Nylon	Black 19-400C TCX	5"	PCS	1
Nylon Zipper	Nylon	Black 19-400C TCX	6"	PCS	1

**Thread**

All Over	100% Polyester	Black 19-400C TCX	T40	Spool	1
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**Labels**

Care Label	100% Cotton	Herbalife 15-0545 TCX	1"	PCS	1
Hangtag	Paper	Multi	1 1/2"	PCS	1

**Sendouts**

Heat Transfer	Vinyl	White 11-0601 TCX	7 1/2"	PCS	2
Water Repellent	-	-	-	Application	1

