

Spring 2020

FIDM

Style #	#MM-HL12	Theme	Limitless
Style Name	Classleisure Polo	Designer	Marty McKenna
Sample Size	M	Delivery Date	2/1/2020
Size Range	XS-XXXL	Date Created	12/5/2018
Product Category	Men's Knit Tops	Date Modified	2/21/2018
Description	Men's polo with ventilated side panelling		

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Specification Sheet **FIDM**

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#	Measurement	Tol.	Original	Actual	PP
	<small>Flat Measurements</small>				
1	Front Length (from HPS)	1/4	27	27 1/2	27 1/2
2	Across Front (3 in below Neckline at Center Front)	1/4	15	14 1/4	15
3	Side Length	1/4	18 1/4	15 3/4	15 3/4
4	Chest Width (1 in below Armhole)	1	22 1/2	19 3/4	19 3/4
5	Raglan Armhole Front Length (edge to edge)	3/8	13 1/2	13	13
6	Sleeve Length from HPS	1/4	13	12 3/4	13 1/4
7	Sleeve Length Underarm	1/4	3	3	3
8	Armhole Drop from HPS	1/8	11 1/2	10 1/2	10 1/2
9	Muscle Width	1/4	8	7 1/2	7 1/2
10	Sleeve Opening Width	1/8	7 1/4	7 1/2	7 1/4
11	Waist Placement from HPS	1/4	19	18	17
12	Waist Width (17" from HPS)	1	22	19	19
13	Sweep Width	1	22	22	22
14	Ventilation Height Front (edge to edge)	1/4	16 1/2	16	16 1/2
15	Center Back Length (joining seam at neck to edge)	1/4	29	27	27
16	Back Width (4 1/2" from CB Neckline)	1/2	14	14 1/4	13 1/4
17	Raglan Armhole Back	3/8	13 1/2	13	13 1/2
18	Ventilation Width (Front + Back)	1/8	3 1/2	1 1/2	4 1/2
19	Neck Width	1/4	9	8	8 1/2
20	First Button Placement on Placket	1/8	1/2	1/2	1/2
21	Neck Drop Front (from HPS)	1/8	3 1/2	3	3
22	Collar Point Spread	1/16	6 1/2	6 3/4	6 3/4
23	Button Spacing	1/4	1 1/2	2	2
24	Placket Width	1/8	1	1 1/2	1 1/2
25	Placket Length	1/8	6	5 3/4	5 3/4
26	Collar Point Length	1/8	3	2 5/8	2 5/8
27	Collar Length at Neckline	1/4	17	16 1/2	16 1/2

Front



Back



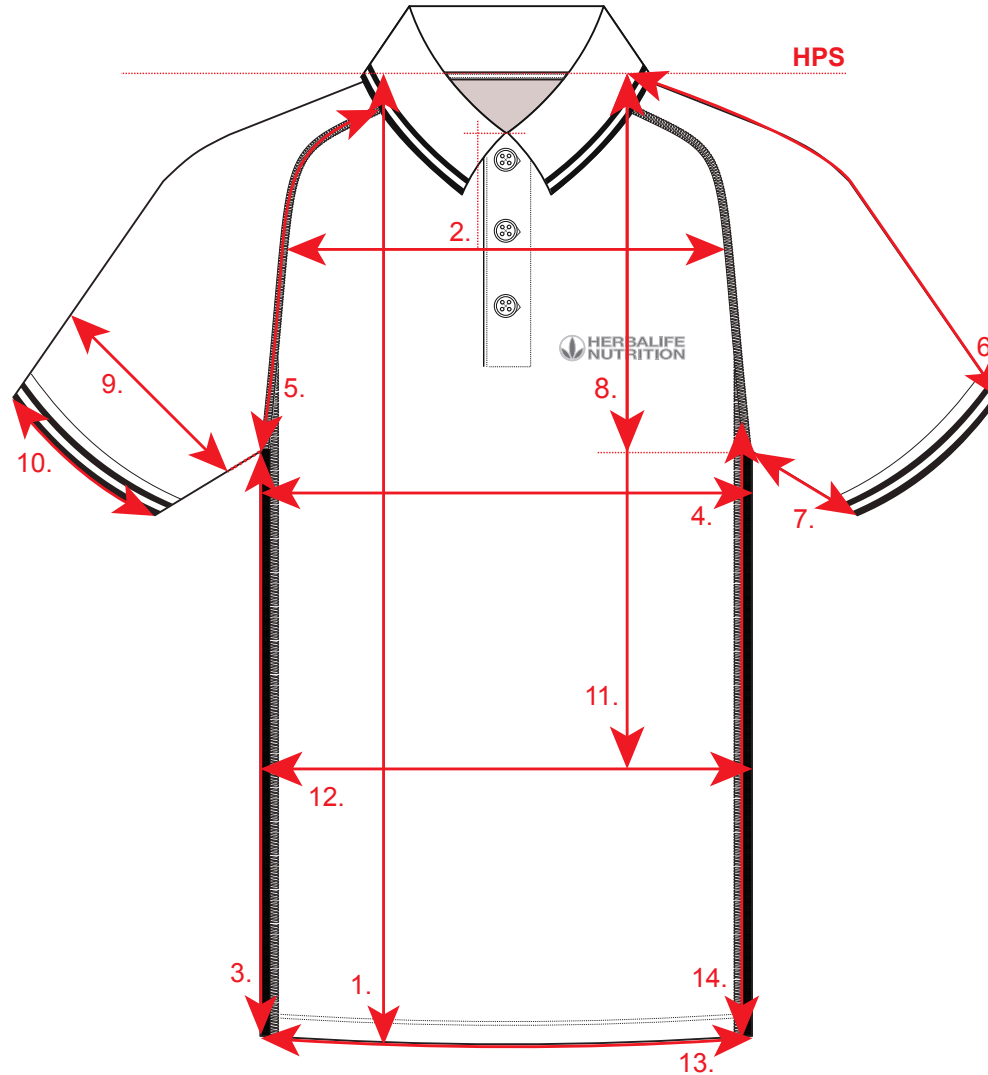
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Points of Measure **FIDM**

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Front



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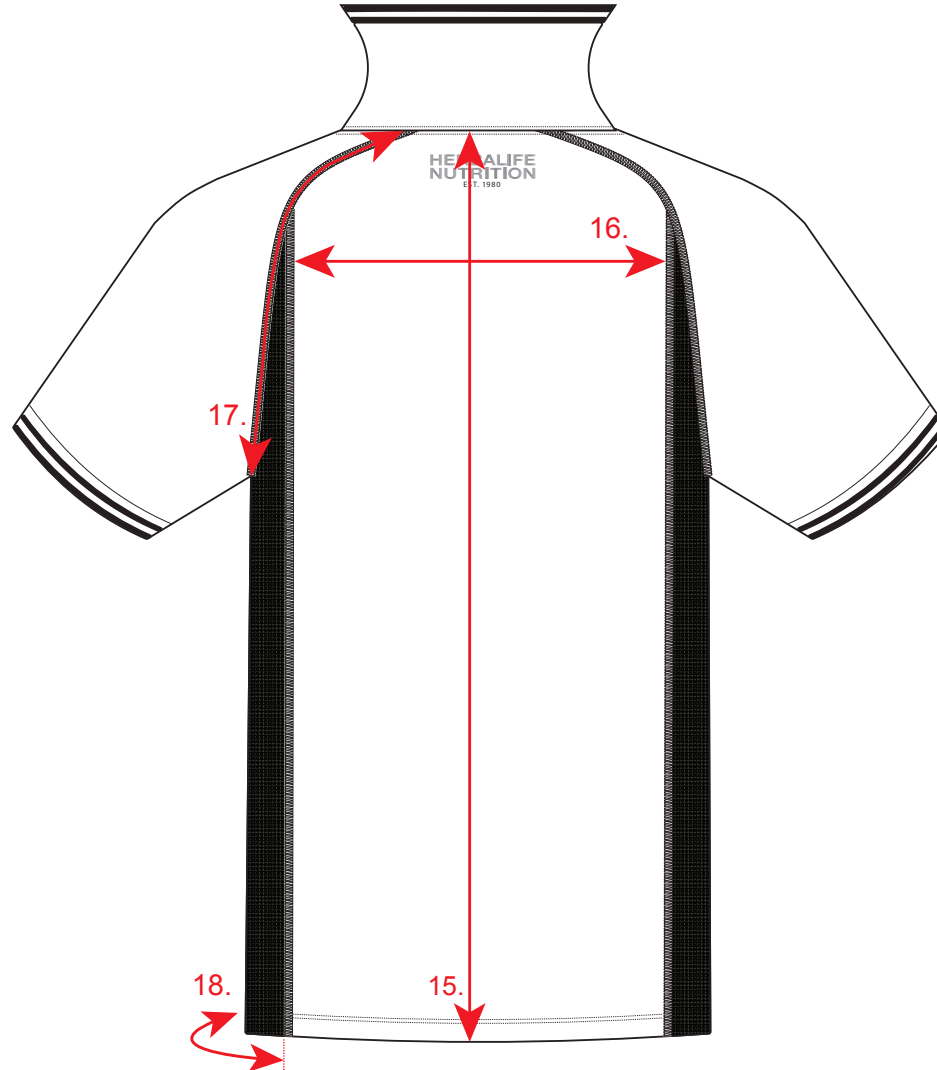
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Back



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Points of Measure **FIDM**

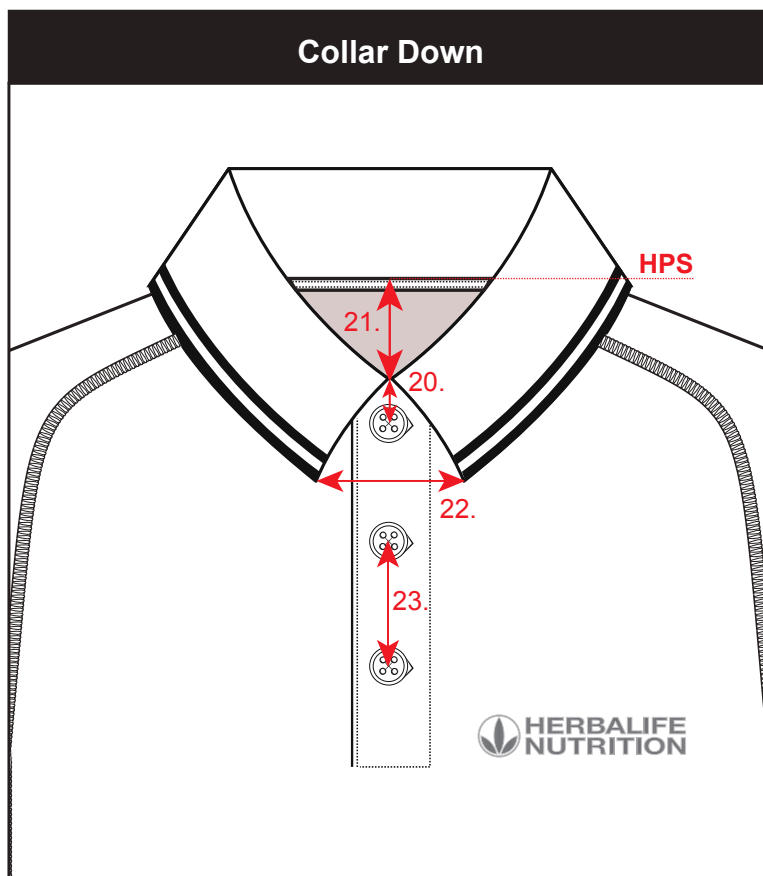
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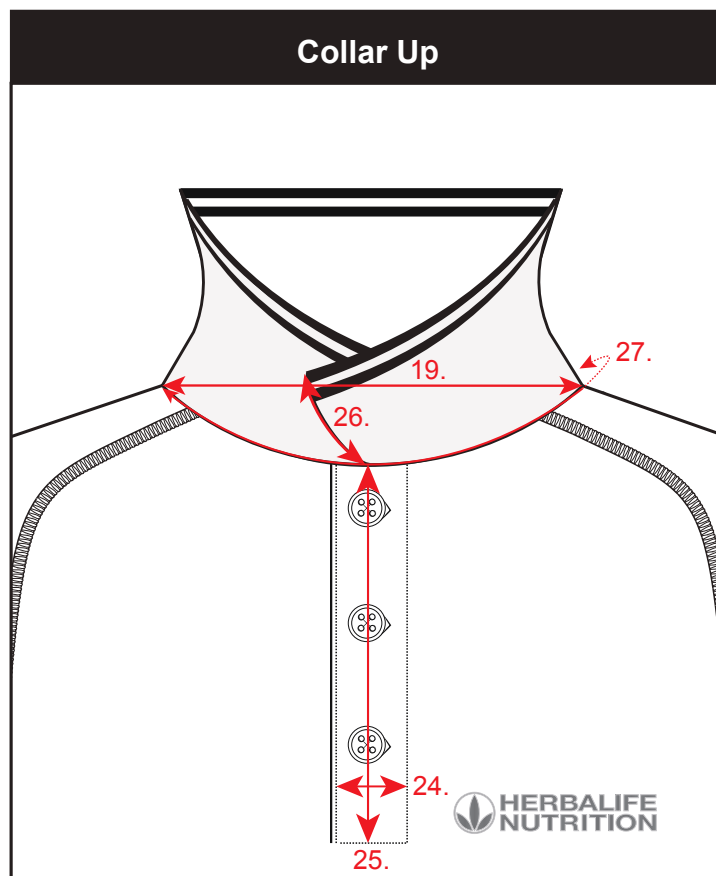


Details

Collar Down



Collar Up



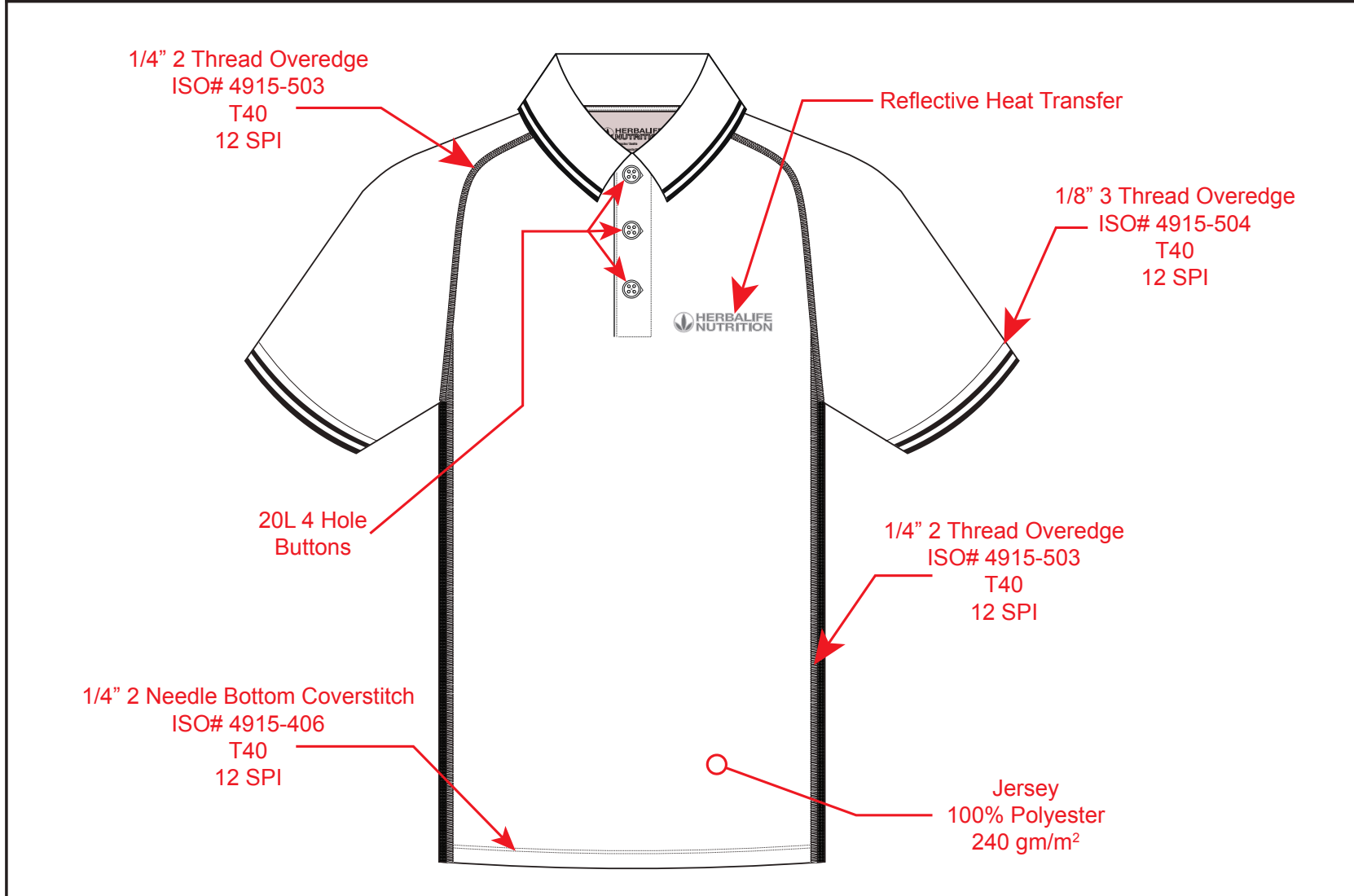
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Construction Details **FIDM**

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Front



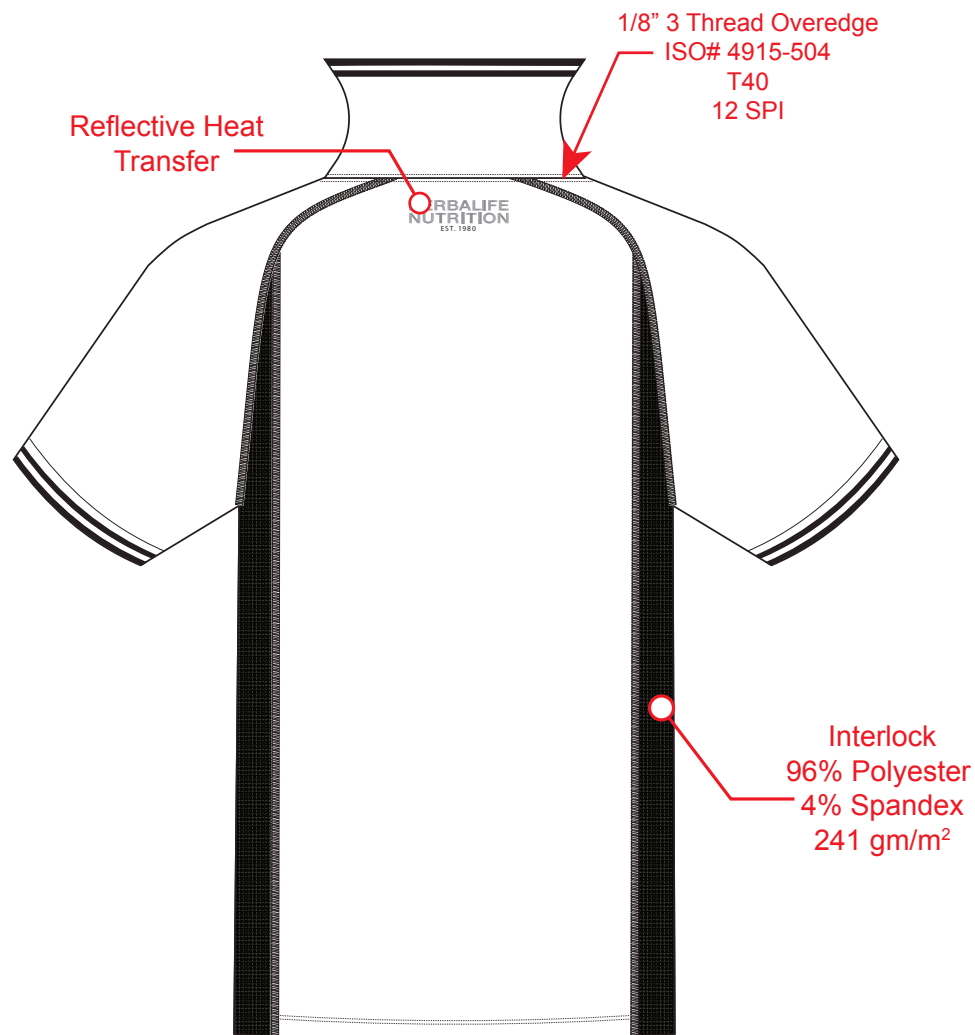
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Back



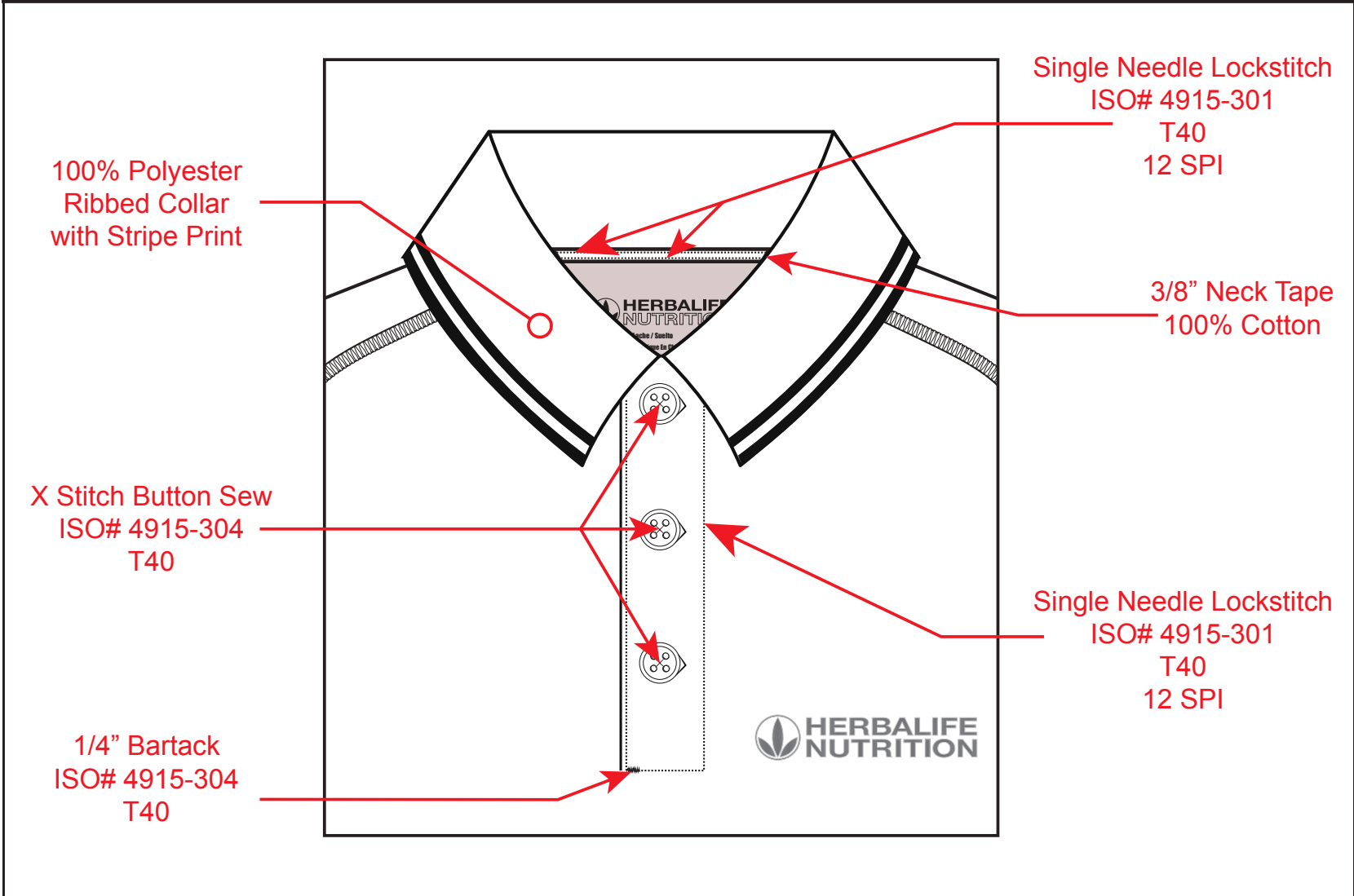
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Details



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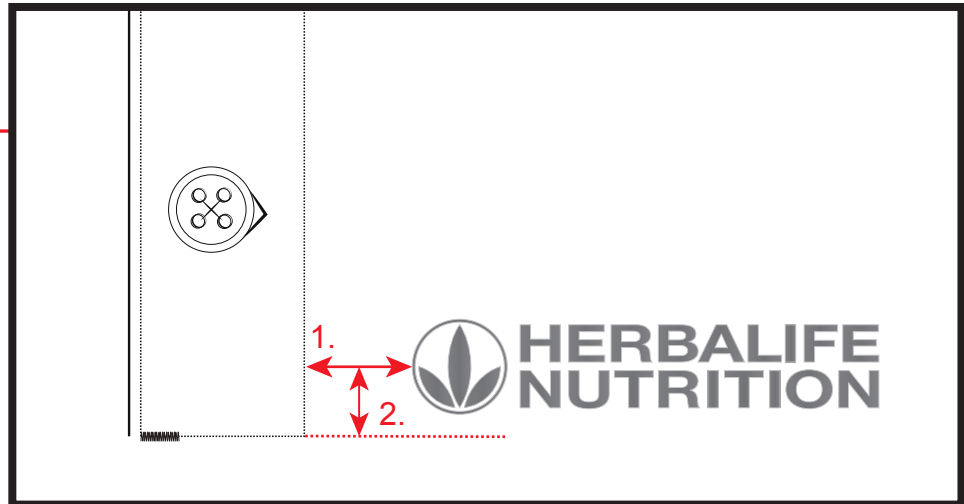
Graphic Placement **FIDM**

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Front

Front



#	Measurement	PP
1	Length from Placket	1 1/2
2	Length from Bottom of Placket to Logo Midpoint	3/4
3	Logo Width	3 1/2



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Graphic Placement **FIDM**

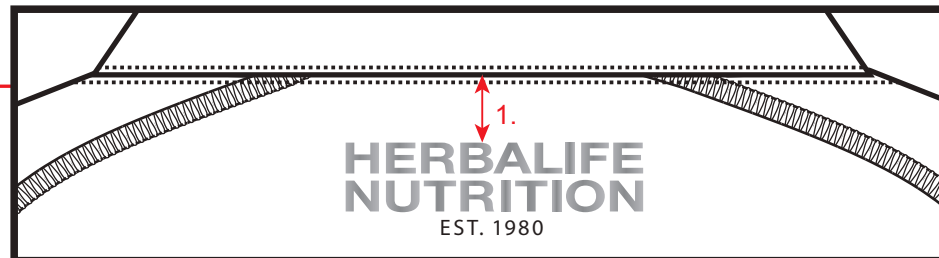
Style #	#MM-HL12	Theme	Limitless
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Back

Back



#	Measurement	PP
1	Length from Joining Seam at Neck	1 1/2
2	Logo Width	3 1/2

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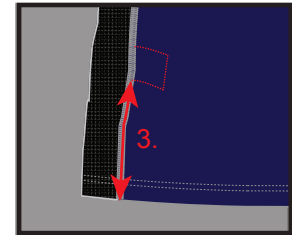
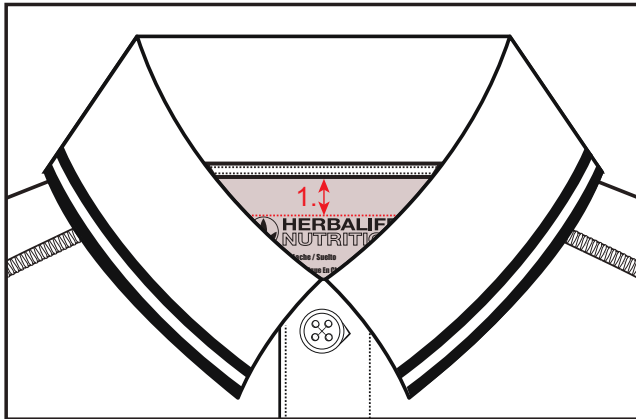
Label Placement **FIDM**

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Back

Heat Transfer



CARE LABEL
100% Cotton

RN: 3456789
 Fabric: (Main)
 96% Polyester
 4% Elastane
 (Accent)
 100% Polyester
Wash Instructions

Made in China

#	Measurement	PP
1	Length from Neck Tape	1
2	Label Width	1 3/4
3	Length from Bottom Hem	3 1/2

Sewn inside back side seam



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Fit Session **FIDM**

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Pictures



Front



Side



Back

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Fit Session **FIDM**

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Notes



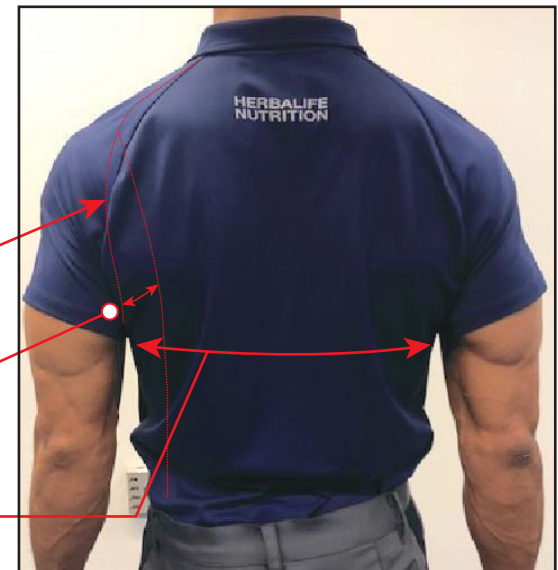
Increase neck width 1/4"

Bring ventilation forward 1"

Increase sleeve outseam 1/2"
(Leave sleeve inseam as is)

Front

Back



Round off armhole

Increase back ventilation 2"

Decrease Back Width 1"

*Approved with Corrections

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Fabric Details **FIDM**

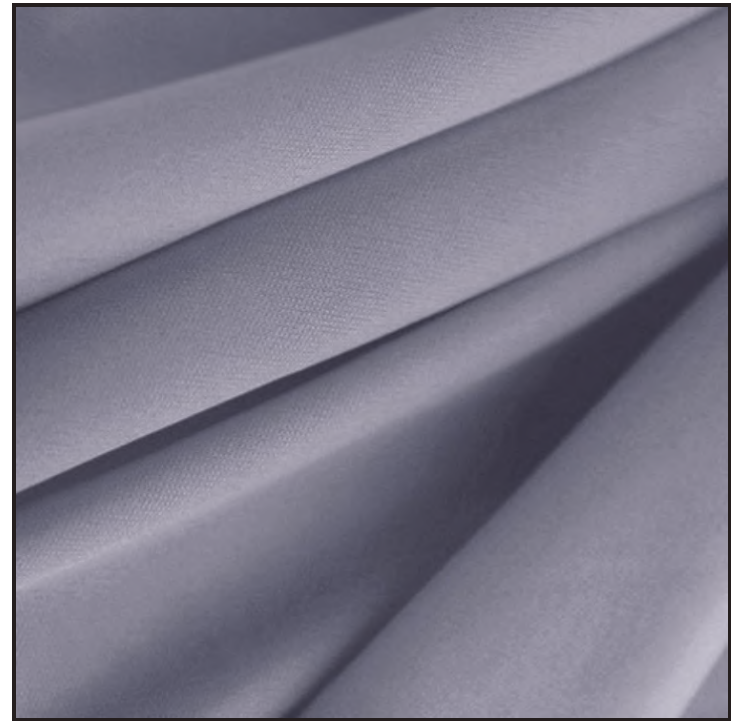
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Jersey

100% Polyester
240 gm/m²



Interlock

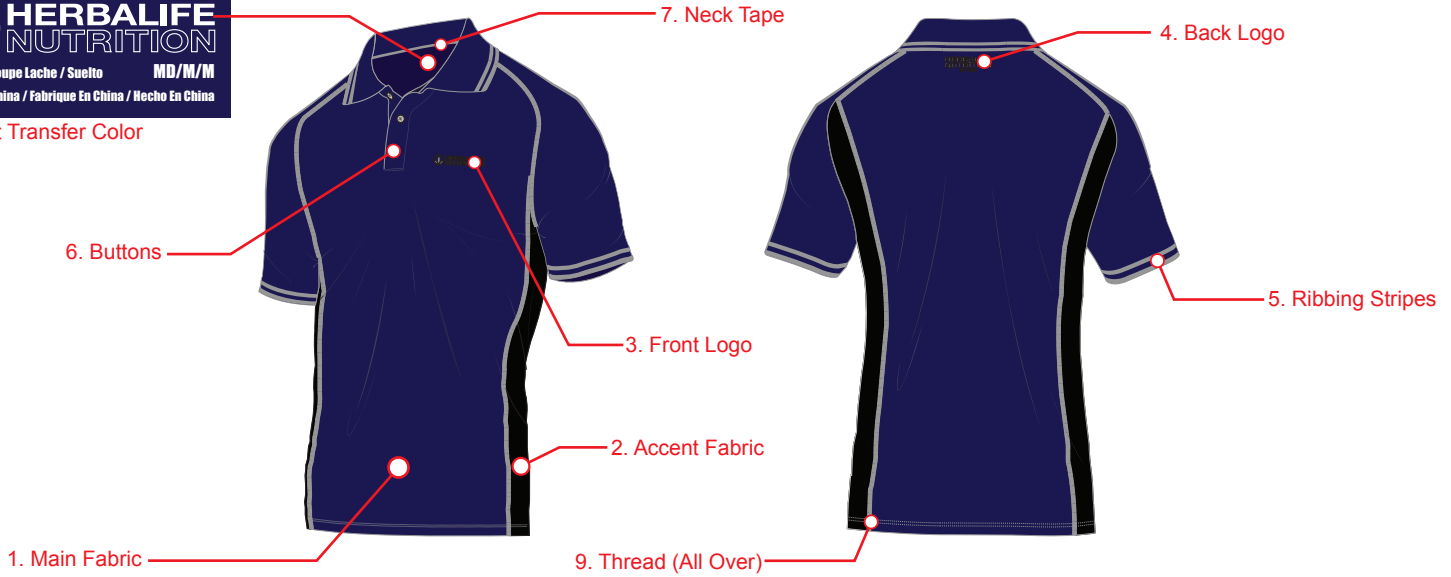
96% Polyester 4% Elastane
180 gm/m²

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8. Heat Transfer Color



	1. Main Fabric		2. Accent Fabric		3. Front Logo		4. Back Logo		5. Ribbing Stripes		6. Buttons		7. Neck Tape		8. Heat Transfer		9. Thread (All Over)	
	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone	Color	Pantone
A		Navy 19-3933 TCX		Barbell 14-4203 TCX		Reflective		Reflective		Barbell 14-4203 TCX		Barbell 14-4203 TCX		Barbell 14-4203 TCX		Barbell 14-4203 TCX		Barbell 14-4203 TCX
B		Black 19-400C TCX		White 11-0601 TCX		Reflective		Reflective		White 11-0601 TCX		White 11-0601 TCX		White 11-0601 TCX		White 11-0601 TCX		White 11-0601 TCX
C		Warrior 19-1650 TCX		Barbell 14-4203 TCX		Reflective		Reflective		Barbell 14-4203 TCX		Barbell 14-4203 TCX		Barbell 14-4203 TCX		Barbell 14-4203 TCX		Barbell 14-4203 TCX
D		White 11-0601 TCX		Black 19-400C TCX		Reflective		Reflective		Black 19-400C TCX		Black 19-400C TCX		Black 19-400C TCX		Black 19-400C TCX		Black 19-400C TCX
E		Runner's Blush 12-1209 TCX		Barbell 14-4203 TCX		Reflective		Reflective		Barbell 14-4203 TCX		Barbell 14-4203 TCX		Barbell 14-4203 TCX		Barbell 14-4203 TCX		Barbell 14-4203 TCX
F		Barbell 14-4203 TCX		Black 19-400C TCX		Reflective		Reflective		Black 19-400C TCX		Black 19-400C TCX		Black 19-400C TCX		Black 19-400C TCX		Black 19-400C TCX

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Graded Specifications **FIDM**

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#	Measurement	XS	S	M	L	XL	XXL	XXXL	Tol.
1	Front Length (from HPS)	26 1/2	27	27 1/2	28	28 1/2	29	29 1/2	1/4
2	Across Front	13	14	15	16	17	18	19	1/4
3	Side Length	14 3/4	15 1/4	15 3/4	16 1/4	16 3/4	17 1/4	17 3/4	1/4
4	Chest Width	15 3/4	17 3/4	19 3/4	21 3/4	23 3/4	25 3/4	27 3/4	1
5	Raglan Armhole Front Length (Edge to Edge)	11 1/2	12 1/4	13	13 3/4	14 1/2	15 1/4	16	3/8
6	Sleeve Length from HPS	10 1/4	11 1/4	12 1/4	13 1/4	14 1/4	15 1/4	16 1/4	1/4
7	Sleeve Length Underarm	2	2 1/2	3	3 1/2	4	4 1/2	5	1/4
8	Armhole Drop from HPS	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	1/8
9	Muscle Width	6 1/2	7	7 1/2	8	8 1/2	9	9 1/2	1/4
10	Sleeve Opening Width	6 3/4	7	7 1/4	7 1/2	7 3/4	8	8 1/4	1/8
11	Waist Placement from HPS	16	16 1/2	17	17 1/2	18	18 1/2	19	1/4
12	Waist Width	15	17	19	21	23	25	27	1
13	Sweep Width	18	20	22	24	26	28	30	1
14	Ventilation Height Front (Edge to Edge)	15 1/2	16	16 1/2	7	7 1/2	8	8 1/2	1/4
15	Center Back Length (Edge to Edge)	26	26 1/2	27	27 1/2	28	28 1/2	29	1/4
16	Across Back	12	13	14	15	16	17	18	1/2
17	Raglan Armhole Back	12	12 3/4	13 1/2	14 1/4	15	15 3/4	16 1/2	3/8
18	Ventilation Width (Front + Back)	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	1/8
19	Neck Width	7 1/2	8	8 1/2	9	9 1/2	10	10 1/2	1/4
20	First Button Placement on Placket	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/8
21	Neck Drop Front	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4	1/8
22	Collar Point Spread	6 1/2	6 5/8	6 3/4	6 7/8	7	7 1/8	7 1/4	1/16
23	Button Spacing	2	2	2	2	2	2	2	1/4
24	Placket Width	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1/8
25	Placket Length	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	1/8
26	Collar Point Length	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	1/8
27	Collar Length at Neckline	15 1/2	16	16 1/2	17	17 1/2	18	18 1/2	1/4

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Packaging **FIDM**

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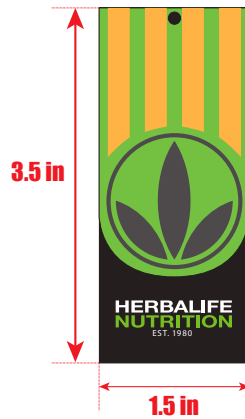
Materials



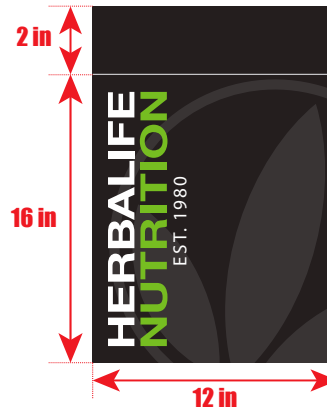
Tag Fastener



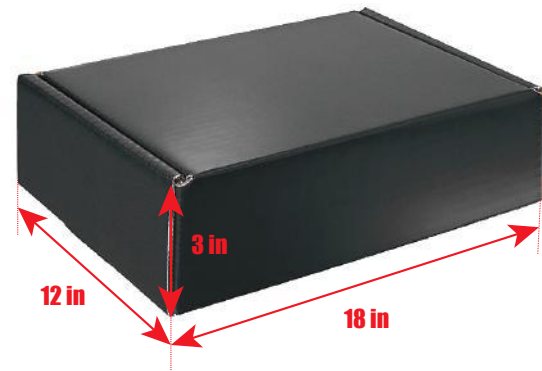
Packaging Tape



Hangtag



Poly Bag



Cardboard Box

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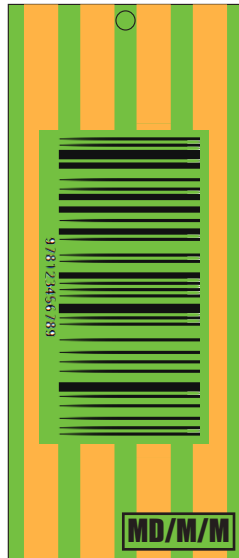


Hangtag

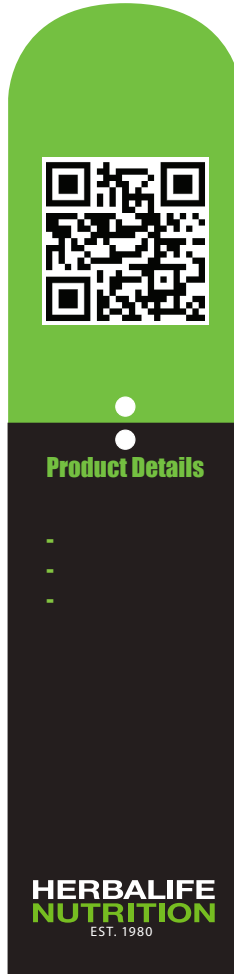
Front



Back



Open



Attached on right sleeve inseam at armhole

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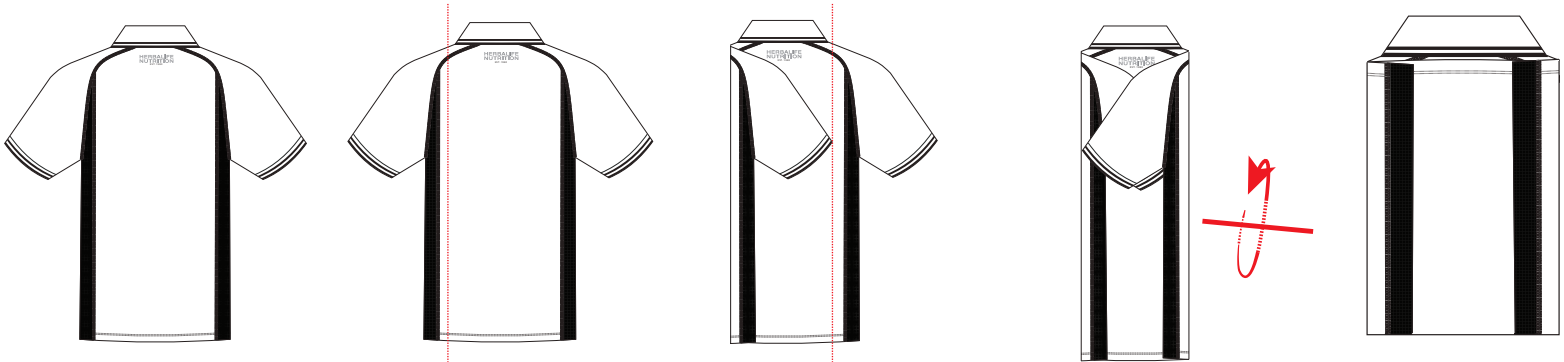
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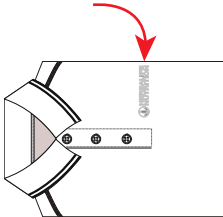
Folding Instruction

1. Lay garment flat face down
2. Fold over left side of garment
3. Fold over right side of garment
4. Fold bottom hem of garment up to meet edge of collar
5. Flip garment face up



6. Insert garment into poly bag face up

Entire logo must be visible



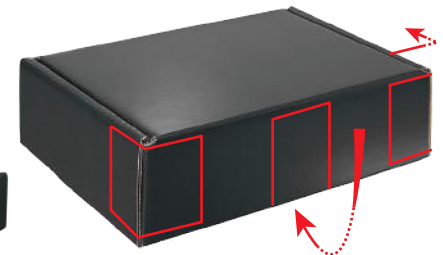
7. Fold over poly bag flap and seal shut



8. Insert poly bag face up into cardboard box



9. Tape box shut at center and on sides



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Bill of Materials **FIDM**

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Material	Fiber Content	Color	Size/Width	Unit of Measure	Quantity
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Fabric

Jersey	96% Polyester 4% Elastane	240 gm/m ²	Navy 19-3933 TCX	58"	YD	2
Interlock	100% Polyester	185 gm/m ²	Barbell 14-4203 TCX	58"	YD	1/2

Trim

4 Hole Button	Resin	Barbell 14-4203 TCX	12.7 mm/20L	PCS	3
Neck Tape	100% Cotton	Barbell 14-4203 TCX	1/4"	PCS	1
Ribbed Collar	95% Polyester 5% Elastane	Navy 19-3933 TCX Barbell 14-4203 TCX	2 3/4"	PCS	1
Ribbed Collar	95% Polyester 5% Elastane	Navy 19-3933 TCX Barbell 14-4203 TCX	1 1/2"	PCS	2

Thread

All Over	100% Polyester	Barbell 14-4203 TCX	T40	Spool	1
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Labels

Care Label	100% Cotton	White-0601 TCX	1"	PCS	1
Hangtag	Paper	Multi	1 1/2"	PCS	1

Sendouts

Heat Transfer	Vinyl	Reflective	3 1/2"	PCS	1
Heat Transfer	Vinyl	Reflective	3 1/2"	PCS	1
Heat Transfer	Vinyl	White-0601 TCX	1 3/4"	PCS	1
Antimicrobial	-	-	-	Application	1

